

A cardboard box filled with a variety of colored cans (red, orange, yellow) is shown in the lower-left corner. The box has the 'DOUGLAS' logo on its side. The background is a light yellow with abstract patterns of orange, green, and blue dots and circles.

Pack in the Flavors

For a perfect variety

Whether it's cans or bottles of flavored beverages, Douglas variety pack systems deliver the ultimate combos. Pack up to 6 flavors into cartons, shrink bundles, cases and trays. And get every flavor in every package, for every customer ...

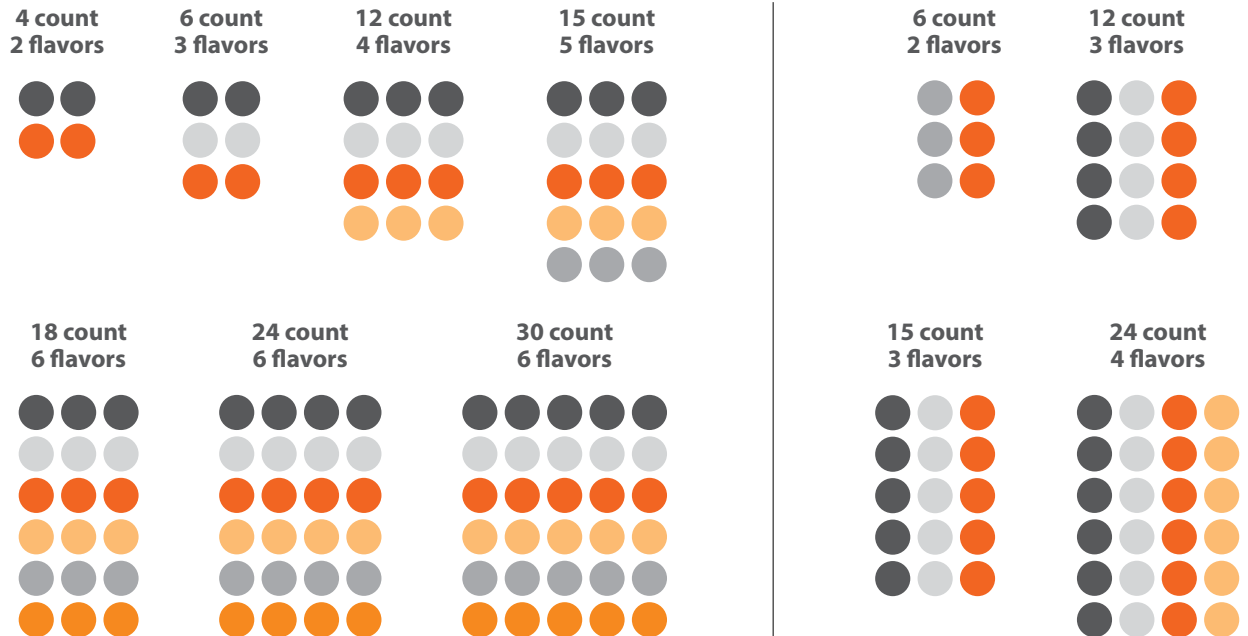
Every time.

DOUGLAS

EMPLOYEE OWNED. CUSTOMER DRIVEN.

VARIETY PACK COMBINATIONS

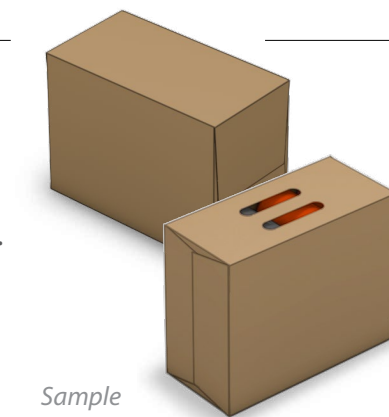
Dependent on machine platform and system configurations • Additional combinations available



Available on Vantra only

LOW-SPEED CARTONING

For low-speed automated cartoning, the **Vantra IM** cartoner can function as a standalone platform with manual infeed. Combine it with a Prisma unloader to automate product infeeding as well as a TriVex tray reloader to automate downstream tray loading.



*Sample
packs only,
more options
available*

Speed | up to 25 or 35
(12 packs) per minute

Flexibility | 4–24 packs,
optional 30 packs,
2–6 flavors

MID-HIGH-SPEED CARTONING

For mid to high-speed automated cartoning, the **Spectrum CM** cartoner can function as a standalone platform with manual infeed. Combine it with a Prisma unloader to automate product infeeding as well as a TriVex tray reloader to automate downstream tray loading.

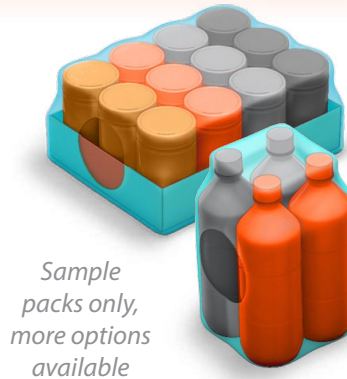


Speed | 100–150
(12 packs) per minute

Flexibility | 4–24 packs,
optional 30 packs,
2–6 flavors

TRAY LOADING

The **SPS** system features a wide range of automated tray packaging options, including tray-only, tray/film, pad/film and film-only packaging. Pair it with a Prisma unloader to automate product infeed.

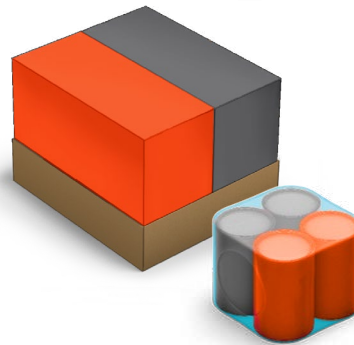


Speed | 30, 60, 80 cycles per minute (1 pkg per cycle)

Flexibility | 12–36 packs, 2–6 flavors

TRAY RE-LOADING

As an automatic tray reloader, the **TriVex RL** system takes the original trays in which products are delivered and reloads the trays downstream to produce the final variety pack collation. Pair the TriVex RL with a Prisma unloader to automate product infeed.

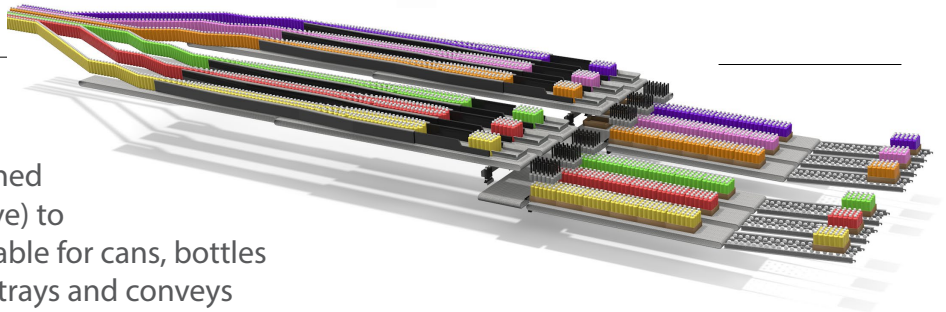


Speed | 40 trays per minute

Flexibility | 12–24 packs, 2–6 flavors

AUTOMATED UNLOADING

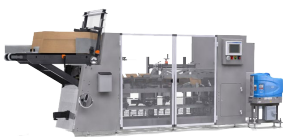
The **Prisma** unloader can be combined with any of the systems (listed above) to automate product infeed. It is available for cans, bottles or both and automatically unloads trays and conveys them for downstream packing. [View Prisma details >](#)



Speed | conforms to primary systems' speeds

Flexibility | up to 6 lanes (1 flavor per lane)

Ask a sales manager about your options for a **fully automated line and full systems integration!**



**VANTRA IM
CARTONER**
[View details >](#)



SPS SYSTEM
[View details >](#)



**SPECTRUM
CARTONER**
[View details >](#)



**TRIVEX RL
TRAY LOADER**
[View details >](#)

Customer Driven after sale support



more.

It's not just what we do, it's who we are. When you choose Douglas, you're getting more than a quality product, you're gaining a complete **Customer Driven** experience. In every aspect of your relationship with us, our employee owners are 100% committed to provide you with valuable and effective collaboration, innovative solutions, responsive support and more.

From remote Service Technicians located throughout the United States offering local support on demand, to exceptional programs including machine inspection, audit, analysis, training, comprehensive warranties and more, Douglas offers unequalled commitment to keeping your operation on the move.

Talk to us, we're listening.

To discover how **Customer Driven** can do more for your variety pack operation, contact our product specialists today at 320.763.6587 or info@douglas-machine.com

Visit douglas-machine.com for details about our company, our products & solutions and our service & support



DOUGLAS

EMPLOYEE OWNED, CUSTOMER DRIVEN.